

SECO'S STEP LIBRARY: STRUCTURE & ABSTRACTS

SECO STEP LIBRARY – STEP BY STEP TO KNOWLEDGE

UNDERSTANDING THE PRINCIPLES OF OUR STEP LIBRARY

The diagram below shows Seco's ambition to give customers a full picture of the present status in metal cutting technology. Chapters 1 up to 9 in the text book A 'Metal Cutting - Theories and Models' describe in a scientific way the metal cutting process. The book B 'Metal Cutting - Theories in Practice' forms the bridge between the science of metal cutting and the practical technology and engineering which is called for in the modern workshop. In the third book series C 'Metal Cutting – Best Practice', the day-to-day application of the principles discussed in the two first books, is described for the different cutting operations.

The information published here is educational in nature and intended to provide general guidelines for the analysis and evaluation of cutting processes based upon Seco's years of experience manufacturing cutting tools and applying them in various applications in our customer's workshops. It is not intended to be a rigid set of practices as not all cutting tools are manufactured to the same high standards as ours, and the results may vary depending upon the machine tool condition, the quality of the cutting tools, the accuracy of the selection process, and the general conditions under which the cutting tools are used.

METAL CUTTING - THEORIES & MODELS

INTRODUCTION TO METAL CUTTING PROCESSES

BASIC PRINCIPLES OF METAL CUTTING

WORK MATERIALS AND THEIR MACHINABILITY

CHIP FORMATION AND CHIP TYPES

MECHANICAL ANALYSIS

THERMAL ANALYSIS

TRIBOLOGICAL ANALYSIS

CUTTING TOOL MATERIAL AND ITS DETERIORATION

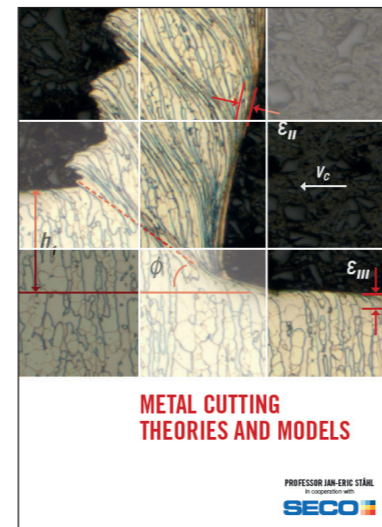
ECONOMIC ASPECTS OF CUTTING PROCESSES

METAL CUTTING - THEORIES IN PRACTICE

METAL CUTTING - BEST PRACTICES

1. APPLIED METAL CUTTING PHYSICS
2. TOOL DETERIORATION
3. MACHINABILITY AND WORKPIECE MATERIALS
4. CUTTING MATERIALS AND CUTTING GEOMETRIES
5. TOOL COMPENSATION TECHNIQUES

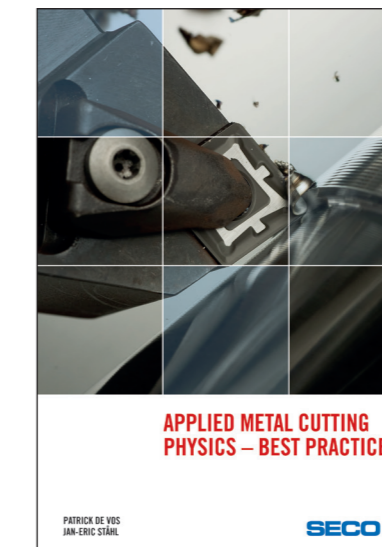
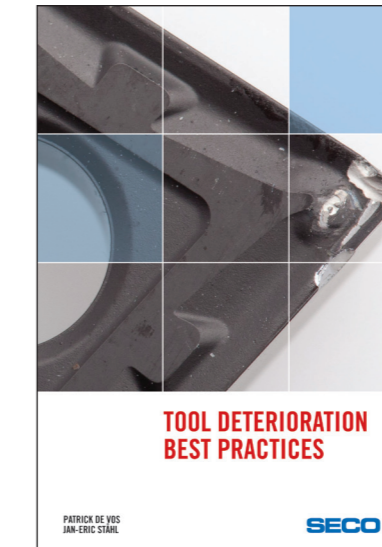
NEXT STEP – PRACTICAL LINK BETWEEN METAL CUTTING TECHNOLOGY AND PRODUCTION ECONOMICS



METAL CUTTING, THEORIES AND MODELS

This text book describes in a scientific and mathematical way the state-of-the-art machinability models for modern machining in different workpiece materials; including stainless steels, super alloys and Titanium alloys. The book gives an overview of all aspects that determine the machining process. It is the reference book for all the other books in the series published by Seco.

The target group for this book is all academic educated people who want to update their knowledge on the metal cutting process. These people can be situated at universities and educational institutes (professors and lecturers, Master students, PhD students ...) but also high ranking personnel at manufacturing companies and machine tool builders (process planning, production engineering, production research ...)



METAL CUTTING, THEORIES IN PRACTICE

This book is based on the text book Metal Cutting, Theories and Models. It describes the same principles and models but from a practical perspective. Core in this book is to present the machinability models in such a way that they become of practical usage in the workshop and surrounding departments.

The target group for this book is all well-educated people who want to update their knowledge on the metal cutting process. These people can be situated at universities and educational institutes (professors, teachers and lecturers, students, ...) but the most important target group are all well-educated personnel in the machining departments and machining support departments at manufacturing companies and machine tool builders (production department, process planning, production engineering, programming, calculation ...). This text book is of interest and relevance for all manufacturing companies and of special relevance for companies in the aerospace and energy production industry segments.

TOOL DETERIORATION, BEST PRACTICES

This text book deals with only one element in the machining process, namely tool deterioration. Tool deterioration is the balancing point for machinability models. Most problems in machining processes can be classified as tool deterioration related events. And the final evaluation of modifications done to the process to bring balance is based on tool deterioration again. As such, tool deterioration is balancing element, balancing point and balance measurement system for problem free machining; all at the same time.

This book deals with all the different applications in metal cutting. This book is a basic and indispensable tool in every machining expert's toolbox. The target group for this book is all people who want to have both a good insight in the phenomena that cause tool deterioration and also want the possess a 'Best Practices' overview on how to handle tool deterioration processes and how to control them.

APPLIED METAL CUTTING PHYSICS, BEST PRACTICES

This book presents a comprehensive overview of the different physical models used to describe and analyse a machining process and the basic mechanisms associated with it. A considerable number of practical models and guidelines are outlined and explained to provide an adequate understanding of the machining process. The primary purpose of this book is to present practical models to work towards a reliable, productive and cost efficient metal cutting process.

The target group for this book is everybody who wants to have a good insight in the phenomena that define a machining process and also want to possess a 'Best Practices' overview on how to influence and modify the cutting process. The book is completed with a brief overview of how the different technological elements in machining links to the overall economical targets of the machining process.

If you would like to order one of the books, please contact:
agnes.den.besten@secotools.com.