

ISO CLASSIFICATION WORKPIECE MATERIALS

P	Non-alloy steel and cast steel Low-alloy steel and cast steel High-alloy steel and cast steel Stainless steel and cast steel (ferritic/martensitic)
M	Stainless steel (austenitic)
K	Grey cast iron Ductile cast iron Nodular cast iron (ferritic/perlitic)
N	Non-ferrous metals Aluminium and aluminium alloys
S	Superalloys Titanium and titanium alloys
H	Hard cast iron Hardened steel

